

## SAFETY DATA SHEET

### 1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

#### 1.1 Product identifier

**Product name** FORCH DRILLING AND CUTTING PASTE 500G  
**Synonyms** 6580 5820 - ARTICLE NUMBER

#### 1.2 Uses and uses advised against

**Uses** CUTTING COMPOUND • DRILLING AID

#### 1.3 Details of the supplier of the product

**Supplier name** FORCH AUSTRALIA PTY LTD  
**Address** 2 Forward St, Gnangara, WA, 6077, AUSTRALIA  
**Telephone** (08) 9303 9113  
**Fax** (08) 9303 9114  
**Email** [shop@forch.com.au](mailto:shop@forch.com.au)  
**Website** <https://www.forch.com.au/>

#### 1.4 Emergency telephone numbers

**Emergency** (08) 9303 9113  
**Emergency** 0413 550 330; 0424 135 792

### 2. HAZARDS IDENTIFICATION

#### 2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

#### 2.2 GHS Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

#### 2.3 Other hazards

No information provided.

### 3. COMPOSITION/ INFORMATION ON INGREDIENTS

#### 3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
DISTILLATES (PETROLEUM), HYDROTREATED HEAVY PARAFFINIC (<3% DMSO EXTRACT)	64742-54-7	265-157-1	<5%
DISTILLATES (PETROLEUM), SOLVENT-DEWAXED HEAVY PARAFFINIC (<3% DMSO EXTRACT)	64742-65-0	265-169-7	<5%
HYDROTREATED (SEVERE) LIGHT PARAFFINIC DISTILLATE (<3% DMSO EXTRACT)	64742-55-8	265-158-7	<5%
REACTION MASS OF 4-TERT-BUTYLPHENYL DIPHENYL PHOSPHATE AND BIS(4-TERT-BUTYLPHENYL) PHENYL PHOSPHATE AND TRIPHENYL PHOSPHATE	-	700-990-0	1 to <2.5%
PARAFFIN WAX	8002-74-2	232-315-6	Not Available
DISTILLATES (PETROLEUM), SOLVENT-DEWAXED LIGHT PARAFFINIC (<3% DMSO EXTRACT)	64742-56-9	265-159-2	<5%

### 4. FIRST AID MEASURES

#### **4.1 Description of first aid measures**

<b>Eye</b>	If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.
<b>Inhalation</b>	If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.
<b>Skin</b>	If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.
<b>Ingestion</b>	For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.
<b>First aid facilities</b>	Normal washroom facilities should be available.

#### **4.2 Most important symptoms and effects, both acute and delayed**

Adverse effects not expected from this product under normal conditions of use.

#### **4.3 Immediate medical attention and special treatment needed**

Treat symptomatically.

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### **5. FIRE FIGHTING MEASURES**

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#### **5.1 Extinguishing media**

Dry agent, carbon dioxide or foam. Prevent contamination of drains and waterways. Do NOT use water jet.

#### **5.2 Special hazards arising from the substance or mixture**

Combustible. May evolve carbon oxides and hydrocarbons when heated to decomposition.

#### **5.3 Advice for firefighters**

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

#### **5.4 Hazchem code**

None allocated.

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### **6. ACCIDENTAL RELEASE MEASURES**

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#### **6.1 Personal precautions, protective equipment and emergency procedures**

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Ventilate area where possible.

#### **6.2 Environmental precautions**

Prevent product from entering drains and waterways.

#### **6.3 Methods of cleaning up**

Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal.

#### **6.4 Reference to other sections**

See Sections 8 and 13 for exposure controls and disposal.

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### **7. HANDLING AND STORAGE**

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#### **7.1 Precautions for safe handling**

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

#### **7.2 Conditions for safe storage, including any incompatibilities**

Store in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for leaks or spills. Large storage areas should have appropriate fire protection systems.

#### **7.3 Specific end uses**

No information provided.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

### 8.1 Control parameters

#### Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m <sup>3</sup>	ppm	mg/m <sup>3</sup>
Mineral Oil Mist	SWA [AUS]	--	5	--	--
Paraffin wax (fume)	SWA [AUS]	--	2	--	--

#### Biological limits

No biological limit values have been entered for this product.

### 8.2 Exposure controls

#### Engineering controls

Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended.

#### PPE

<b>Eye / Face</b>	Wear splash-proof goggles.
<b>Hands</b>	Wear PVC or rubber gloves. With prolonged use, wear Viton® or nitrile gloves.
<b>Body</b>	When using large quantities or where heavy contamination is likely, wear coveralls. With prolonged use, wear coveralls.
<b>Respiratory</b>	Where an inhalation risk exists, wear a Type A (organic vapour) / Organic vapour respirator.



## 9. PHYSICAL AND CHEMICAL PROPERTIES

### 9.1 Information on basic physical and chemical properties

<b>Appearance</b>	BROWN PASTE
<b>Odour</b>	CHARACTERISTIC ODOUR
<b>Flammability</b>	COMBUSTIBLE
<b>Flash point</b>	> 150°C
<b>Boiling point</b>	NOT AVAILABLE
<b>Melting point</b>	NOT AVAILABLE
<b>Evaporation rate</b>	NOT AVAILABLE
<b>pH</b>	NOT AVAILABLE
<b>Vapour density</b>	NOT AVAILABLE
<b>Relative density</b>	NOT AVAILABLE
<b>Solubility (water)</b>	INSOLUBLE
<b>Vapour pressure</b>	NOT AVAILABLE
<b>Upper explosion limit</b>	NOT AVAILABLE
<b>Lower explosion limit</b>	NOT AVAILABLE
<b>Partition coefficient</b>	NOT AVAILABLE
<b>Autoignition temperature</b>	NOT AVAILABLE
<b>Decomposition temperature</b>	NOT AVAILABLE
<b>Viscosity</b>	NOT AVAILABLE
<b>Explosive properties</b>	NOT AVAILABLE
<b>Oxidising properties</b>	NOT AVAILABLE
<b>Odour threshold</b>	NOT AVAILABLE

## 10. STABILITY AND REACTIVITY

### 10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

## PRODUCT NAME    **FORCH DRILLING AND CUTTING PASTE 500G**

### **10.2 Chemical stability**

Stable under recommended conditions of storage.

### **10.3 Possibility of hazardous reactions**

Polymerization is not expected to occur.

### **10.4 Conditions to avoid**

Avoid heat, sparks, open flames and other ignition sources.

### **10.5 Incompatible materials**

Incompatible with oxidising agents (e.g. hypochlorites), acids (e.g. nitric acid), alkalis (e.g. sodium hydroxide), heat and ignition sources.

### **10.6 Hazardous decomposition products**

May evolve carbon oxides and hydrocarbons when heated to decomposition.

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## **11. TOXICOLOGICAL INFORMATION**

### **11.1 Information on toxicological effects**

**Acute toxicity**                      Ingestion of large quantities may result in nausea, vomiting, abdominal pain and diarrhoea.

**Information available for the ingredients:**

<b>Ingredient</b>	<b>Oral LD50</b>	<b>Dermal LD50</b>	<b>Inhalation LC50</b>
DISTILLATES (PETROLEUM), HYDROTREATED HEAVY PARAFFINIC (<3% DMSO EXTRACT)	> 5000 mg/kg (rat)	> 2000 mg/kg (rat)	> 5.0 mg/L (rat)
DISTILLATES (PETROLEUM), SOLVENT-DEWAXED HEAVY PARAFFINIC (<3% DMSO EXTRACT)	> 5000 mg/kg (rat).	> 2000 mg/kg (rabbit)	> 5.0 mg/L (rat)
PARAFFIN WAX	> 5,000 mg/kg (rat)	> 3,600 mg/kg (rabbit)	--
DISTILLATES (PETROLEUM), SOLVENT-DEWAXED LIGHT PARAFFINIC (<3% DMSO EXTRACT)	> 5000 mg/kg (rat)	> 2000 mg/kg (rabbit)	> 5.0 mg/L (rat)

<b>Skin</b>	Not classified as a skin irritant. Prolonged or repeated contact may result in mild irritation, rash and dermatitis.
<b>Eye</b>	Not classified as an eye irritant. Contact may result in mild irritation, lacrimation and redness.
<b>Sensitisation</b>	Not classified as causing skin or respiratory sensitisation.
<b>Mutagenicity</b>	Not classified as a mutagen.
<b>Carcinogenicity</b>	Not classified as a carcinogen. Highly refined mineral oils are not classifiable as to its carcinogenicity in humans (IARC Group 3).
<b>Reproductive</b>	Not classified as a reproductive toxin.
<b>STOT - single exposure</b>	Due to product form / nature of use, an inhalation hazard is not anticipated with normal use. However, if product is heated or mists generated, exposure may result in respiratory irritation, dizziness, drowsiness and headache.
<b>STOT - repeated exposure</b>	Not classified as causing organ damage from repeated exposure.
<b>Aspiration</b>	Not classified as causing aspiration.

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## **12. ECOLOGICAL INFORMATION**

### **12.1 Toxicity**

This product can float on water, restricting oxygen exchange with possible asphyxiation of aquatic life.

### **12.2 Persistence and degradability**

Expected to be inherently biodegradable.

### **12.3 Bioaccumulative potential**

No information provided.

### **12.4 Mobility in soil**

Low solubility and is expected to migrate from water to the land. Expected to partition to sediment and wastewater solids.

### 12.5 Other adverse effects

Avoid contamination of drains and waterways.

## 13. DISPOSAL CONSIDERATIONS

### 13.1 Waste treatment methods

**Waste disposal** Reuse where possible or return to manufacturer/supplier. May be recycled. Do not release to drains or waterways. Contact the manufacturer/supplier for additional information (if required).

**Legislation** Dispose of in accordance with relevant local legislation.

## 14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
<b>14.1 UN Number</b>	None allocated.	None allocated.	None allocated.
<b>14.2 Proper Shipping Name</b>	None allocated.	None allocated.	None allocated.
<b>14.3 Transport hazard class</b>	None allocated.	None allocated.	None allocated.
<b>14.4 Packing Group</b>	None allocated.	None allocated.	None allocated.

### 14.5 Environmental hazards

Not a Marine Pollutant.

### 14.6 Special precautions for user

**Hazchem code** None allocated.

## 15. REGULATORY INFORMATION

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

**Poison schedule** A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

**Classifications** Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).

**Inventory listings** **AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)**  
All components are listed on AIIC, or are exempt.

## 16. OTHER INFORMATION

**Additional information** MINERAL OILS - SOLVENT REFINED: Animal experiments and human experience have not shown cancer risks when handling solvent refined mineral oils, unlike non refined mineral oils.  
CLEANING MINERAL OIL CONTAMINATED CLOTHING: Cleaners are advised that when cleaning oil contaminated clothing it is essential that freshly distilled solvent is used for each batch, including final rinse, as even filtered solvent will leave oil residues.

MINERAL OILS - USED: Used mineral oils in engine crankcases and other high temperature/high stress environments may contain potentially harmful residues, some of which have been shown to cause irreversible skin effects, including cancer. Prolonged and repeated inhalation of mists associated with used mineral oils may result in pulmonary fibrosis.

MINERAL OILS - INJECTION: Where high pressure applications are used the risk of accidental injection under the skin exists and may result in an extremely painful and serious injury requiring immediate medical attention. Depending on the pressure used, mineral oils may be injected a considerable distance below the skin and may cause permanent tissue damage. SEEK IMMEDIATE MEDICAL ATTENTION. EXERCISE EXTREME CARE WHEN USING HIGH PRESSURE EQUIPMENT.

**PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:**

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

**HEALTH EFFECTS FROM EXPOSURE:**

It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

**Abbreviations**

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m <sup>3</sup>	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

**Report status**

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

**Prepared by**

Risk Management Technologies  
5 Ventnor Ave, West Perth  
Western Australia 6005  
Phone: +61 8 9322 1711  
Fax: +61 8 9322 1794  
Email: [info@rmtglobal.com](mailto:info@rmtglobal.com)  
Web: [www.rmtglobal.com](http://www.rmtglobal.com)

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